



FIVE RUBBER TREE MANUFACTURING

บริษัท ไฟว์ รับเบอร์ทรี จำกัด

FIVE RUBBER TREE PRODUCT CATALOG





FIVE RUBBER TREE MANUFACTURING

บริษัท ไฟว์ รับเบอร์ทรี จำกัด

TYPES OF **LATEX** GLOVES

HIGH GRADE



PREMIUM GRADE

We Do Really Care Our World by Using an Eco-Friendly Packaging

GOOD FOR THE WORLD, The first steps **begin with ourselves.**



FIVE RUBBER TREE MANUFACTURING

บริษัท ไฟว์ รับเบอร์ทรี จำกัด

LATEX DISPOSABLE GLOVES

SPECIFICATION



POWDER FREE

MEET THE QUALITY STANDARD: TISI Standard, Thai FDA, and Thai GMP

AVAILABLE SIZES: S, M, L, XL Standard

COLOR: Natural White

PRODUCT PARAMETER: Material: Natural Latex, Length: 240mm [\pm 5], Thickness: Min&Max 0.09-1.5 [\pm 0.03]

DESIGN & FEATURES: Polymer coated, online single chlorinated, or offline double chlorinated, ambidextrous, smooth or textured surface, beaded cuff

SHELF-LIFE: 3 years from the date of manufacturing





FIVE RUBBER TREE MANUFACTURING

บริษัท ไฟว์ รับเบอร์ทรี จำกัด

LATEX EXAMINATION GLOVES

SPECIFICATION



POWDER FREE

MEET THE QUALITY STANDARD: TISI Standard, Thai-FDA, Thai-GMP and US-FDA (510K).

AVAILABLE SIZES: S, M, L, XL Standard

COLOR: Natural White

PRODUCT PARAMETER: Material: Natural Latex, Length: 240mm [\pm 5], Thickness: Min&Max 0.09-1.5 [\pm 0.03]

Design & Features: Ambidextrous, smooth or palm textured surface, beaded cuff, USP grade absorbable cornstarch

Shelf-life: 3 years from the date of manufacturing





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บริษัท ไฟว์ รับเบอร์ทรี จำกัด

LATEX DISPOSABLE GLOVES

PREMIUM GRADE SPECIFICATION



POWDER FREE

MEET THE QUALITY STANDARD: TISI Standard, Thai FDA, and Thai GMP

AVAILABLE SIZES: S, M, L, XL Standard

COLOR: Natural White

PRODUCT PARAMETER: Material: Natural Latex, Length: 240mm [\pm 5], Thickness: Min&Max 0.09-1.5 [\pm 0.03]

DESIGN & FEATURES: Polymer coated, online single chlorinated, or offline double chlorinated, ambidextrous, smooth or textured surface, beaded cuff

SHELF-LIFE: 3 years from the date of manufacturing

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LATEX DISPOSABLE POWDER FREE

TECHNICAL DATA SHEET

LATEX DISPOSABLE GLOVE

POWDER FREE

Quality Standards

- Manufactured under QSR (GMP), THAI-FDA, TISI STANDARD Quality Management System
- Using USP grade absorbable

Glove Sizes

- Small, Medium, Large, Extra-Large
- Size of gloves shall be marked in the check box on the shipping carton with black ink

Product Specifications

- Type** : Powder Free, Non-sterile
Material : Natural High Grade Rubber Latex
Colour : Natural White
Design & Features : **Powder Free:** Polymer coated, online single chlorinated, or offline double chlorinated, ambidextrous, smooth or textured surface, beaded cuff
Storage : The gloves shall maintain their properties when stored in a dry condition. Avoid direct sunlight
Shelf-life : 3 years from the date of manufacturing



Physical Dimensions

Dimensions	STANDARD	
	MANUFACTORY	TISI STANDARD
Length (mm)	240 ± 10 (S) 240 ± 10 (M, L) 240 ± 10 (XL)	240 ± 10 (S) 240 ± 10 (M, L) 240 ± 10 (XL)
Palm Width (mm)		
• S	85 ± 3	85 ± 3
• M	95-100 ± 3	95 ± 3
• L	105-110 ± 3	110 ± 3
• XL	115-120 ± 3	120 ± 3
Thickness : Single Wall (mm)		
• Finger	Min&Max 0.08-2.0	Min&Max 0.08-2.0
• Palm		

Physical Properties

Property	MANUFACTORY	TISI STANDARD
Tensile Strength (MPa)		
• Before Aging	Min 7.0	Min 7.0
• After Aging	Min 6.50	Min 6.50
Elongation at Break (%)		
• Before Aging	Min 500	Min 650
• After Aging	Min 500	Min 500
Median Force at Break (N)		
• Before Aging	Min 6.0	Min 7.0
• After Aging	Min 6.0	Min 6.0

TESTING LEVEL	AQL STANDARD	TEST METHOD
Dimension S-2	4.0	TISI 1056-2549 ISO4648
Water Tight Test (Hole) G-1 S-2		TISI 1056-2549 ISO37 , ISO186



FIVE RUBBER TREE MANUFACTURING

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LATEX EXAMINATION POWDER FREE

TECHNICAL DATA SHEET

LATEX EXAMINATION GLOVE

POWDER FREE

Quality Standards

- Manufactured under QSR (GMP), THAI-FDA, US-FDA (510K) Quality Management System
- Using USP grade absorbable

Glove Sizes

- Small, Medium, Large, Extra-Large
- Size of gloves shall be marked in the check box on the shipping carton with black ink

Product Specifications

- Type** : Powder Free, Non-sterile
Material : Natural High Grade Rubber Latex
Colour : Natural White
Design & Features : **Powder Free:** Polymer coated, online single chlorinated, or offline double chlorinated, ambidextrous, smooth or textured surface, beaded cuff
Storage : The gloves shall maintain their properties when stored in a dry condition. Avoid direct sunlight
Shelf-life : 3 years from the date of manufacturing



Physical Dimensions

Dimensions	STANDARD	
	MANUFACTORY	TISI STANDARD
Length (mm)	240 ± 10 (S) 240 ± 10 (M, L) 240 ± 10 (XL)	240 ± 10 (S) 240 ± 10 (M, L) 240 ± 10 (XL)
Palm Width (mm)		
• S	85 ± 5	85 ± 5
• M	95-100 ± 5	95 ± 5
• L	105-110 ± 5	110 ± 5
• XL	115-120 ± 5	120 ± 5
Thickness : Single Wall (mm)		
• Finger	Min&Max 0.08-2.0	Min&Max 0.08-2.0
• Palm		

Physical Properties

Property	MANUFACTORY	TISI STANDARD
Tensile Strength (MPa)		
• Before Aging	Min 7.0	Min 7.0
• After Aging	Min 6.50	Min 6.50
Elongation at Break (%)		
• Before Aging	Min 500	Min 650
• After Aging	Min 500	Min 500
Median Force at Break (N)		
• Before Aging	Min 6.0	Min 7.0
• After Aging	Min 6.0	Min 6.0

TESTING LEVEL	AQL STANDARD	TEST METHOD
Dimension S-2	4.0	TISI 1056-2549 ISO4648
Water Tight Test (Hole) G-1 S-2		TISI 1056-2549 ISO37, ISO186



LATEX CERTIFICATE OF ANALYSIS

FACTORY STANDARD TEST

CERTIFICATE OF ANALYSIS

Product: Latex Examination/Disposable Gloves; Powder Free; Natural White

CHARACTERISTIC	SPECIFICATION (OS-LOMD-SFB)	AVERAGE ACTUAL RESULT LATEX DISPOSABLE (OS-LOMD-SFB)	WEIGHT (GRAM / PC)
1. Length (MM) <ul style="list-style-type: none">SMLXL	<ul style="list-style-type: none">Min 240 [± 5]Min 240 [± 5]Min 240 [± 5]Min 240 [± 5]	<ul style="list-style-type: none">243242243243	<ul style="list-style-type: none">380 [± 30]400 [± 30]410 [± 30]430 [± 30]
2. Width (MM) <ul style="list-style-type: none">SMLXL	<ul style="list-style-type: none">85 [± 5]100 [± 5]110 [± 5]> 120 [± 5]	<ul style="list-style-type: none">85100110120	<ul style="list-style-type: none">380 [± 30]400 [± 30]410 [± 30]430 [± 30]
3. Single Wall Thickness (MM) <ul style="list-style-type: none">FingerPalm	<ul style="list-style-type: none">Min 0.11Min 0.09	<ul style="list-style-type: none">0.120.10	
4. Physical properties <ul style="list-style-type: none">Before Aging<ul style="list-style-type: none">Tensile Strength (MPa)Elongation (%)After Aging<ul style="list-style-type: none">Tensile Strength (MPa)Elongation (%)	<ul style="list-style-type: none">Min 18Min 650Min 14Min 500	<ul style="list-style-type: none">2861328820	
5. Powder Residue on Powder Free	[</=] 2 MG/Pcs	0.2	
6. Total Protein	[</=] 50 pg/g	28	
7. Hole	AQL [</=] 2.5	AQL [</=] 2.5	

Remark: Average Best Result January-December 2019



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TYPES OF **NITRILE** GLOVES

HIGH GRADE



PREMIUM GRADE

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FIVE RUBBER TREE MANUFACTURING

บริษัท ไฟว์ รับเบอร์ทรี จำกัด

NITRILE DISPOSABLE GLOVES

SPECIFICATION



POWDER FREE

MEET THE QUALITY STANDARD: TISI Standard, Thai FDA, and Thai GMP

AVAILABLE SIZES: S, M, L, XL Standard

COLOR: Light Blue

PRODUCT PARAMETER: Material: Synthetic Butadiene and Acrylonitrile (NBR), Length: 240mm [\pm 5], Thickness: Min&Max 0.09-1.5 [\pm 0.03]

DESIGN & FEATURES: Polymer coated, online single chlorinated, or offline double chlorinated, ambidextrous, smooth or textured surface, beaded cuff

SHELF-LIFE: 3 years from the date of manufacturing





FIVE RUBBER TREE MANUFACTURING

บริษัท ไฟว์ รับเบอร์ทรี จำกัด

NITRILE DISPOSABLE GLOVES

PREMIUM GRADE SPECIFICATION



POWDER FREE

MEET THE QUALITY STANDARD: TISI Standard, Thai FDA, and Thai GMP

AVAILABLE SIZES: S, M, L, XL Standard

COLOR: Light Blue

PRODUCT PARAMETER: Material: Synthetic Butadiene and Acrylonitrile (NBR), Length: 240mm [\pm 5], Thickness: Min&Max 0.09-1.5 [\pm 0.03]

DESIGN & FEATURES: Polymer coated, online single chlorinated, or offline double chlorinated, ambidextrous, smooth or textured surface, beaded cuff

SHELF-LIFE: 3 years from the date of manufacturing

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NITRILE DISPOSABLE POWDER FREE

TECHNICAL DATA SHEET

NITRILE DISPOSABLE GLOVE

NON-STERILE

Quality Standards

- Manufactured under QSR (GMP), THAI-FDA Quality Management System

Glove Sizes

- Small, Medium, Large, Extra-Large
- Size of gloves shall be marked in the check box on the shipping carton with black ink

Product Specifications

- Type** : Powder-Free, Non-sterile
Material : 100% Synthetic Nitrile (NBR)
Colour : Light Blue
Design & Features : **Powder-Free:**
 Polymer coated or online single chlorinated, offline double chlorinated, ambidextrous, finger textured or palm textured surface, beaded cuff
Storage : The gloves shall maintain their properties when stored in a dry condition. Avoid direct sunlight.
Shelf-life : 3 years from the date of manufacturing



Physical Dimensions

Dimensions	STANDARD	
	MANUFACTORY	TISI STANDARD
Length (mm)	240 ± 10 (S) 240 ± 10 (M, L) 240 ± 10 (XL)	240 ± 10 (S) 240 ± 10 (M, L) 240 ± 10 (XL)
Palm Width (mm)		
• S	85 ± 5	85 ± 5
• M	95-100 ± 5	95 ± 5
• L	105-110 ± 5	110 ± 5
• XL	115-120 ± 5	120 ± 5
Thickness : Single Wall (mm)		
• Finger	Min&Max 0.08-1.5	Min&Max 0.08-1.5
• Palm		

Physical Properties

Property	MANUFACTORY	TISI STANDARD
Tensile Strength (MPa)		
• Before Aging	Min 7.0	Min 7.0
• After Aging	Min 6.50	Min 6.50
Elongation at Break (%)		
• Before Aging	Min 500	Min 650
• After Aging	Min 500	Min 500
Median Force at Break (N)		
• Before Aging	Min 6.0	Min 7.0
• After Aging	Min 6.0	Min 6.0

TESTING LEVEL	AQL STANDARD	TEST METHOD
Dimension S-2	4.0	TISI 1056-2549 ISO4648
Water Tight Test (Hole) G-1 S-2		TISI 1056-2549 ISO37, ISO186



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NITRILE CERTIFICATE OF ANALYSIS

FACTORY STANDARD TEST

CERTIFICATE OF ANALYSIS

Features: Fingertip Textured; Powder Free; No Natural Latex; Lab Chemical Tested; Ambidextrous; Blue, White, Black, Green, Violet Color; Non-Chlorinated Polymer Coated.

PRODUCT SPECIFICATION			
Brand	FIVE RUBBER TREE		
Product	Nitrile Examination/Disposable Glove; Powder Free		
Powder Content	N/A		
Protein Content	N/A		
Size (mm.)	S:85[± 5] , M:100[± 5] , L:110[± 5] , XL:Min 120[± 5]		
Avg. Width (mm.)	100 [± 5]		
Avg. Weight (g)	4.0 [± 10]		
Avg. Length (mm.)	Min 240 (9*)		
Avg. Thickness	Cuff	0.08 [± 0.05]	
	Palm	0.09 [± 0.05]	
	Finger	0.11 [± 0.05]	
PHYSICAL PROPERTIES FACTORY			
Parameter	Tensile (MPa)	Elongation Break (%)	Modulus 50% (MPa)
BEFORE AGING			
Result	18	650 - 670	Max 28
Standard Requirement	Min 14	Min 500	N/A
AFTER AGING			
Result	16	500 - 650	Max 28
Standard Requirement	Min 14	Min 500	N/A
PHYSICAL PROPERTIES 3 RD PARTIES			
Parameter	Tensile (MPa)	Elongation Break (%)	Modulus 50% (MPa)
BEFORE AGING			
Result	6 - 10	N/A	N/A
Standard Requirement	Min 14	N/A	N/A
AFTER AGING			
Result	N/A	N/A	N/A
Standard Requirement	N/A	N/A	N/A
PERFORMANCE			
INSPECTION	RELATED DETECTS	INSPECTION LEVEL	AQL
Watertight Test	Holed	G1	1.5
Visual Inspection	Major Defects		2.5
	Minor Defects		4.0
Physical Properties	Tensile	S - 2	4.0
Physical Dimension	Measurement	S - 2	4.0



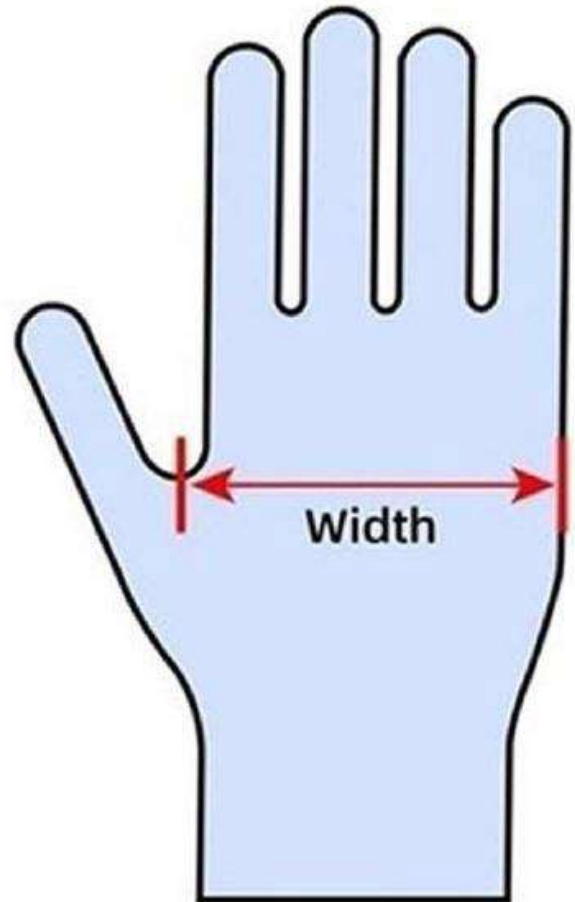
FIVE RUBBER TREE MANUFACTURING

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GLOVE SIZES

DIMENSION

Glove Size	mm
S	80-85
M	95-100
L	105-110
XL	115-120



NOTE: All sizing charts serve only as a guide. Size and measurements are for reference only.

These are general sizes, but various styles, Materials and thickness will fit differently.



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BOX SIZES

DIMENSION

21.5 CM





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CRATE SIZES

DIMENSION

37.5 CM

23 CM

Disposable Gloves

10x100 Gloves (BY WEIGHT)

Non-Sterile

Lot No.

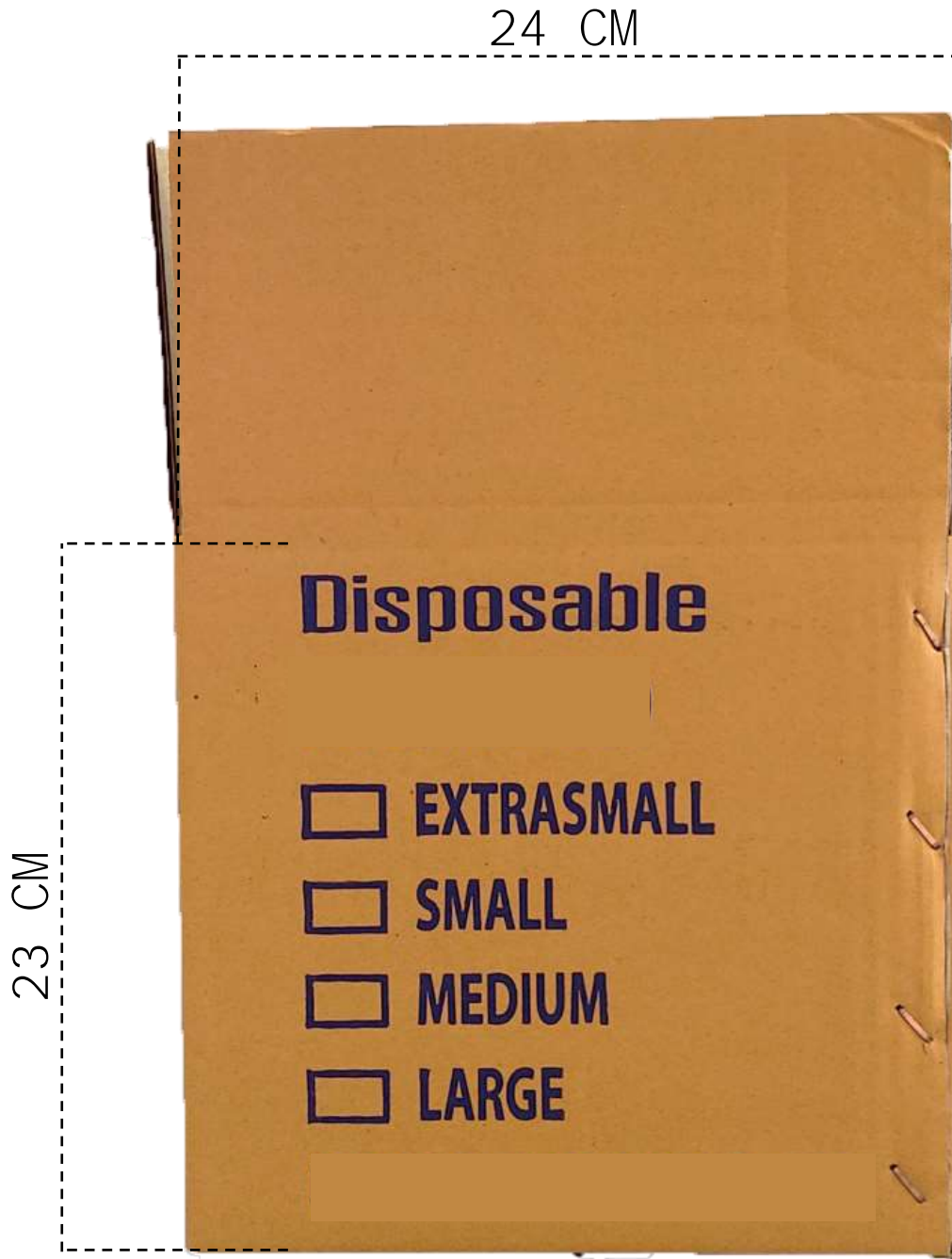


MADE IN THAILAND



CRATE SIZES

DIMENSION





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